

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (Canceled).

Claim 2 (Previously Presented): A business form having an removable integrated card, the business form comprising:

a base layer comprising cardstock material and having a printable first side and an opposing printable second side;

a liner layer comprising a transparent film and having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers;

a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form; and

a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form.

Claim 3 (Original): A business form in accordance with claim 2, wherein indicia is printed on the first and second sides of the base layer.

Claim 4 (Original): A business form in accordance with claim 3, wherein indicia is printed on the first and second sides of the card.

Claim 5 (Original): A business form in accordance with claim 4, wherein unprinted space capable of receiving printed indicia is provided on the first side of the card.

Claim 6 (Previously Presented): A business form in accordance with claim 2, wherein the base layer is rectangular, having a predetermined length and width, and the liner layer extends generally along the entirety of at least one of the predetermined length and width of the base layer.

Claim 7 (Previously Presented): A business form in accordance with claim 2, wherein the cut-out is semi-arcuate in shape and the periphery of the card is generally rectangular.

Claim 8 (Previously Presented): A business form having an removable integrated card, the business form comprising:

- a base layer having a printable first side and an opposing printable second side;

- a liner layer having a first side and an opposing second side, the first side of the liner layer being adhesively secured to at least a portion of the second side of the base layer;

- an integrated removable card comprising at least a portion of the base layer and the liner layer, the card having a periphery edge substantially defined by a plurality of die cuts extending substantially through the base and liner layers;

- a plurality of bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form;

- a cut-out extending through the base and liner and positioned adjacent the periphery of the card to assist in removal of the card from the form; and

- a cover layer adhesively attached to at least a portion of the first side of the base layer.

Claim 9 (Original): A business form in accordance with claim 8, wherein the cover layer is at least partially transparent.

Claim 10 (Canceled).

Claim 11 (Previously Presented): A method of producing a business form having a removable integrated card, the method comprising:

- providing a base layer comprising cardstock material having a first side and an opposing second side;

- adhesively securing a first side of a liner layer comprising a transparent film to at least a portion of the second side of the base layer;

- forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form; and

- positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form.

Claim 12 (Previously Presented): A method of producing a business form having a removable integrated card, the method comprising:

- providing a base layer having a first side and an opposing second side;

- adhesively securing a first side of a liner layer to at least a portion of the second side of the base layer;

- forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form;

- positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form; and

- printing indicia on the first and second sides of the base layer.

Claim 13 (Original): A method of producing a business form in accordance with claim 12, including printing indicia on the first and second sides the card.

Claim 14 (Original): A method of producing a business form in accordance with claim 13, including providing unprinted space on the first side of the card adapted to receiving printed indicia.

Claim 15 (Previously Presented): A method of producing a business form in accordance with claim 12, wherein the base layer has a predetermined length and width, and including extending the liner layer generally along the entirety of at least one of the predetermined length and width of the base layer.

Claim 16 (Previously Presented): A method of producing a business form in accordance with claim 12, wherein the cut-out is partially arcuate in shape and the periphery of the card is generally rectangular.

Claim 17 (Previously Presented): A method of producing a business form having a removable integrated card, the method comprising:

- providing a base layer having a first side and an opposing second side;

- adhesively securing a first side of a liner layer to at least a portion of the second side of the base layer;

- forming a plurality of spaced die cuts extending substantially through the base and liner layers to form bridging portions disposed between adjacent die cuts and connecting the card and the form so that the bridging portions maintain the card in the form against unintentional removal from the form;

- positioning a cut-out extending through the base and liner layers adjacent the periphery of the card, the cut-out facilitating removal of the integrated removable card from the form; and

- adhesively attaching a cover layer to at least a portion of the first side of the base layer.

Claim 18 (Previously Presented): A method of producing a business form in accordance with claim 17, wherein the cover layer is at least partially transparent.

Claim 19 (New): A business form in accordance with claim 2, wherein the die cuts extend substantially through all layers of the form.

Claim 20 (New): A business form in accordance with claim 8, wherein at least some of the die cuts extend substantially through all layers of the business form.

Claim 21 (New): A business form in accordance with claim 8, wherein the business form has only the base layer, the liner layer and the cover layer.

Claim 22 (New): A business form in accordance with claim 21, wherein the die cuts extend through the base, liner and cover layers.

Claim 23 (New): A method of producing a business form in accordance with claim 11, wherein the step of forming a plurality of spaced die cuts includes the step of forming the die cuts substantially through all layers of the form.

Claim 24 (New): A method of producing a business form in accordance with claim 12, wherein the step of forming a plurality of spaced die cuts includes the step of forming the die cuts substantially through all layers of the form.

Claim 25 (New): A method of producing a business form in accordance with claim 17, wherein the step of forming a plurality of spaced die cuts includes the step of forming the die cuts substantially through all layers of the form.